

## SH32770

SH32770 is based on EVA. It has good edge sealing properties with high tensile strength. It adheres well to a vast kind of edging materials and runs well on medium to large automatic edge banding machinery.

### Product parameters

	SH32770	
Product	Hot melt adhesive	
State	Granular	
Color	Ecreu	
Viscosity	At 180°C	At 200°C
	100000±20000cps cps	60000±20000 cps
Softening point	103±5°C	
Storage	25 °C, Sealed packaging, 24 months	
Condition of storage	Store in a sealed and cool place, avoid exposure to high temperature or freezing. To be stored between 5 to 30 °C.	

### Usage

Range of application	For PVC, etc., the sealing edge of the material such as particle board or MDF board	
The coating temperature	Plastic box temperature	Roller temperature
	180-200°C	180-200°C
Amount of cloth and rubber	180-250 g/m <sup>2</sup>	
Pressurized pressure	3-5 kg/cm <sup>2</sup>	
Conveyor speed	15-30 m/min	

### Machinery and equipment

Melting machine	Sealing side machine
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Modification reasons:

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**Operation and health safety and environmental information**

<b>Usage</b>	Heat protective gloves and goggles should be worn when using the product. Avoid contact with skin and eyes.
<b>Cleaning</b>	Use cleaning agent to clean the uncured glue. The cured glue can only be removed by mechanical means. The glue groove must be cleaned regularly.
<b>Waste treatment</b>	Usually considered harmless waste. Consult local authority for disposal.

**Legal provisions**

This information is based on laboratory tests and long-term practical experience and outcome. This information is intended to help users to find the most appropriate way to work. As the production conditions from the end users are beyond our control, we cannot be responsible for the work of the user's own production conditions. In any case, it is recommended that appropriate manufacturing process parameters be determined by testing prior to use.

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