

SH32760

SH32760 is based on EVA. It has good edge banding properties with high tensile strength. It adheres well to a vast kind of edging materials and runs well on medium to large automatic edge banding machinery.

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Product parameters

	SH32760	
Product	Hot melt adhesive	
State	Granular	
Color	Natural	
Viscosity	At 180°C	At 200°C
	100000±20000cps cps	60000±10000 cps
Softening point	100±5°C	
Storage	25 °C, 24 months	
Condition of storage	Store in a sealed and cool place, avoid exposure to high temperature or freezing. To be stored between 10 to 35 °C.	

Usage

Range of application	For wood chips, CPL, PVC, ABS, etc., the sealing edge of the material such as particle board or MDF board	
The coating temperature	Plastic box temperature	Roller temperature
	170-190°C	180-200°C
Amount of cloth and rubber	180-250 g/m ²	
Pressurized pressure	3-5 kg/cm ²	
Conveyor speed	15-30 m/min	

Machinery and equipment

Melting machine	Sealing side machine
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date: March 1, 2018
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Modification reasons:

WINLONG GW INTERNATIONAL TECHNOLOGY
(QINGDAO) CO., LTD
Address: NO. 46A YANTAI SOUTHERN STREET
LAI XI CITY SHANDONG PROVINCE, CHINA
Telephone: +86 532 83109100
Fax: +86 532 83109118

Operation and health safety and environmental information

Usage	Heat protective gloves and goggles should be worn when using the product. Avoid contact with skin and eyes.
Cleaning	Use cleaning agent to clean the uncured glue. The cured glue can only be removed by mechanical means. The glue groove must be cleaned regularly.
Waste treatment	Usually considered harmless waste. Consult local authority for disposal.

Legal provisions

This information is based on laboratory tests and long-term practical experience and outcome. This information is intended to help users to find the most appropriate way to work. As the production conditions from the end users are beyond our control, we cannot be responsible for the work of the user's own production conditions. In any case, it is recommended that appropriate manufacturing process parameters be determined by testing prior to use.

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