

## HM8156

HM8156 is suitable for paper bag carton sealing, which has good adhesion to the treated UV box PP surface with excellent cold resistance.

All materials are in compliance with FDA (American Food and Drug Association) regulations 21 CFR 175.105 "Adhesives".

### Physical and chemical properties

<b>Item No.</b>	HM8156
<b>Product</b>	Hot Melt Glue
<b>Appearance</b>	Block
<b>Color</b>	Yellow transparent
<b>Viscosity(m Pas)</b>	2000-3000 (Brookfield HBDV 21/100/160°C)
<b>Softening point</b>	78-82(ring and Ball method)(°C)
<b>Shelf life</b>	2 years
Note: Do not overheat during use. Do not exceed 200 °C.	

### Instructions for use

<b>Application</b>	Roller, nozzle
<b>Operating temperature</b>	150-180°C
<b>Opening time</b>	3-7 seconds 160°C, depending on the amount of glue
<b>Curing time</b>	2-4 seconds 160°C
<b>The test was tested according to the TBM test method.</b>	

### Precautions

- Do not mix with other adhesives;
- Hot melt adhesive tanks should be tightly closed to prevent debris from falling into the performance of the adhesive;
- Personal protective equipment should be worn as the hot melt adhesive is heated during use;
- Customers are advised to follow the advanced first-use principle in case the product expires and cannot be used.

**Standard packaging:** 20Kg / bag

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**Please read the “Precautions” and the chemical safety data sheet  
before using this product.**

This data is derived from practical experience and laboratory testing and is a guide to selecting products and working. In view of the many variability factors in the rubber industry of various manufacturers, such as carton drying conditions, machinery and equipment, manual management, operating climate, manufacturing environment, and temperature, all of which affect the results of gluing, and are not subject to the company's constraints. Therefore, the company only provides manufacturing technology, customer new product rubber information, after-sales service and customer satisfaction adhesive quality, but does not bear the guarantee of perfect and flawless guarantee of all rubber synthetic products.