

## 60920

60920 is a wet curing reactive polyurethane (PUR) hot melt adhesive, its fast melting speed, good initial adhesion, good wetting; Do not pollute the board surface; Long active period, up to 3 days. Suitable for automatic linear sealing thickness of 0.4–2mm PVC, ABS and 0.4–0.6mm veneer on particle board, MDF, plywood and other substrates.

### Product parameters

	60920
Adhesive Type	PUR Hot melt adhesive
Appearance	Primary colour
Viscosity/mPa. s	100000±20000 (130°C)

### Gluing Operation Information

Recommended working temperature	At the application roller 140–160°C	Recommended application amount	140–190g/m <sup>2</sup>
Feed rate	15–30m/min	Reaction Time	Maximum bonding strength is reached after 3–7 days

All parameters depend on the material to be glued, depending on the specific material process.

### Other information

Pack Size	22KG
Storage Life	9months
Storage Condition	Store in sealed original package, keep in cool place, and avoid high heat and sun. The appropriate storage temperature is 10–35°C.
Clean	Use 19420H special cleaning agent, under the operating temperature of 70–90°C, continue to wash the hot melt adhesive residue, rubber bucket, rubber hose, rubber roller, until PUR hot melt adhesive flushing is completed.
Safety Measures	Before use, you need to read the safety instructions of the product to understand the protective measures and safety guidelines. Wear personal protective equipment (PPE) every time you use the product. Please refer to local safety instructions or contact IWG for technical support.

### Legal provisions

This information is based on laboratory tests and long-term practical experience and outcome. This information is intended to help users to find the most appropriate way to work. As the production conditions from the end users are beyond our control, we cannot be responsible for the work of the user's own production conditions. In any case, it is recommended that appropriate manufacturing process parameters be determined by testing prior to use.