

60609

60609 is a polyurethane reactive hot melt adhesive, which requires suitable melting equipment. It is suitable for PVC, PP, PET, veneer, plain paper, painted paper and other facing materials, covering MDF, solid wood, PVC, wood plastic, mud, aluminum alloy and other profile lines.

Product parameter details

Item No.	60609
Product	Polyurethane reactive hot melt adhesive
Appearance	Aluminum tube or iron drum sealed packaging, solid
Color	Natural Color. Any change in the color tone of the product will not affect the gluing properties of the product.
Viscosity	130°C
	35000-50000cps
Storage	Packed in drums for 6 months, sealed at 25 °C
Package	20Kgs/Barrel
Storage conditions	Store in a cool, dry place at a temperature between 5 and 35 °C. Use the longest storage time first.
Density	1.05±0.05g/cm

Operation Recommendation

Application	It is suitable for PVC, PP, PET, wood veneer, plain paper, painted paper and other decorative materials, covering MDF, solid wood, aluminum alloy, PVC, wood plastic, mud and other profile lines.
Substrate preparation	The bonded surface needs to be clean, dry and free of grease. Metallic materials must be pretreated with a suitable cleaning agent or primer.
Operating temperature	The application temperature is 130-150 °C,
Equipment requirement	The unloading device, heating plate, conveying pipe, pump must be set to the appropriate temperature, too high temperature will cause the decomposition of the glue.



Recommended application amount	› 50 g/m ² All parameters depend on the glued material, depending on the specific material technology.
Pressurized pressure	3-8 kg/m ²
Transfer speed	10-50 m/min
Note: Please confirm the specific conditions after debugging.	

Machine

Gluing tool	PUR Melting Equipment
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Operational Suggestion and Health, Safety and Environment Protection Information

Operational Suggestion	Please wear gloves when working. Avoid contact with skin and eyes. It is recommended to use it once after opening the package.
Cleaness	Use a cleaning agent to clean the uncured glue. The cured glue can only be removed mechanically, and the glue tank must be cleaned regularly.
Waste disposal	Generally considered to be non-hazardous waste. Please consult the local authorities.

Legal Terms

This information is based on laboratory testing and long-term actual production experience. This is an introductory message designed to help users find the best way to work. Because the end user's production conditions are outside our control, we are not responsible for the results of the work affected by each user's own production conditions. In any case, we recommend testing to determine the appropriate production process parameters prior to use.